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007523

DSI 9738-011
Job Sheet 188824



Part No: DSI 9738-011

Job Qty: 1 pcs

Part Name: Aft Fairing Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DSI9738 REV B IPP REV:A 16.02.22 NEW ISSUE DD VERF:JLM IPP REV:B 18.02.08 AS PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	1/25/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		JAN 16 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S145385



Part: DSI 9738-011

Job No: 188824

Serial No/Batch: S145385

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 of 7 FAA STC SR00213NY 15/09/09, EASA

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	1/25/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	DAS 69
					QC 4 - 69	9-89
					QC 4 - 9	
					QC 4 - 46	DAS 69
130	Packaging 3-1 - Stock - B4B	1 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	1/25/19	0.00 0.00	DC - 1 - B4B	DAS 21
					DC - 2 - B4B	9-89
140	QC 21 - FG	1 pcs	1/25/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS 21
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP DSI9738-011 Location: 135 - (Document Control) Photocopy bluefile & type labels per PPP DSI9738-011 CHG002 140 - (QC21- Final Inspection - Work Order Release)						9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
22208BC040010L	Bolt, Hex Head	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5034049
23111AG040LE	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5016904
350A21-1218-20	Washer	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5034050
A0164TK050S012X	Screw	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5131687
CR3522-4-2	Rivet	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5041111
D5391-1	Strap	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	F143527
D5392-1	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	F153460
D5392-3	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5076967
LN29677M4	Anchor Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5042039
LN29679AM5	Anchor Nut	20 pcs (20 ea)	110-Packaging 1 - Pick Kit	5034052
MS20426A4-3	Rivet	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5144489
MS20426AD3-3	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5018535-1
MS20470AD4-4	Rivet, Universal Head	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5106821-1
NAS1097AD33	Rivet	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	FM134405-40

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	22208BC040010L	4	18	0
	23111AG040LE	4	187	0
	350A21-1218-20	20	39	0
	A0164TK050S012X	20	62	0
	CR3522-4-2	30	81	0
	D5391-1	2	2	0
	D5392-1	2	2	0
	D5392-3	2	6	0
	LN29677M4	4	38	0
	LN29679AM5	20	40	0
	MS20426A4-3	10	505	0
	MS20426AD3-3	24	2,322	0
	MS20470AD4-4	6	36,206	0
	NAS1097AD33	24	10,841	0

Part Specifications

Specifications could not be found.

REFERENCE ONLY

3.0 WEIGHT AND BALANCE

Aircraft Weight and Balance are not affected by this change.

4.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9738-011	AFT FAIRING MODIFICATION
2	D5391-1	STRAP
2	D5392-1	DOUBLER
4	22208BC040010L	BOLT, HEX HEAD
4	23111AG040LE	WASHER, FLAT
20	350A21-1218-20	WASHER
20	A0164TK050S012X	BOLT, SPECIAL, WIDE HEAD
30	CR3522-4-02	RIVET
4	LN29677M4	ANCHOR NUT
20	LN29679AM5	ANCHOR NUT
24	MS20426AD3-3	RIVET
10	MS20426A4-3	RIVET
6	MS20470AD4-4	RIVET
24	NAS1097AD3-3	RIVET

REFERENCE ONLY

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	DRAWING NO. REV. A
MFG. APPR.	CG	DSI 9738 SHEET 16 OF 16
APPROVED	HS	TITLE SCALE
DE APPR.		AFT CROSSTUBE FAIRING MODS
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